

Supplier's declaration of conformity (in accordance with ISO / IEC 17050-1)

1. No	02.0424	
2. Issuer's name and address	Meltex Oy Plastics	
	Puuppulantie 111	
	40270 Palokka	
3. Object of the declaration	Meltex Structured-wall drainage pipes	
	Ring stiffness class: SN4, SN8	
	Sizes Ø: 110 / 160 / 200 / 250 / 315 / 400 / 450 / 560 mm	
	Ring stiffness class: SN16	
	Size Ø: 110	
	Production facilities: Jyväskylä / Kuhmoinen	
4. The subject of insurance described above complies with the following requirements, as applicable:		
Documents No.	Title	Edition / date of issue
Standardi	SFS 5675	1991-01-28
5. Additional information	SFS 5675. Muoviputket. Kaksiseinäiset salaojaputket ja osat.	
	Meltex double drainage pipes are manufactured in accordance with standard SFS 5675 and they meet the mechanical requirements by the standard for double drainage pipes as applicable. Manufacturing material HDPE.	
	Material properties	
	• MFR (190° / 2,16 kg) 0,2–0,4 g / 10min	
	• Density 945–965 kg/m ³	
	• Modulus of elasticity ~ 900–1300 Mpa	
	• Elongation at break min. 300 %	
	• Tensile strength ~ 25–30 Mpa	
Signature of equivalent authorized by the issuer	Palokka	23.4.2023
	Jaakko Valkonen, Quality and development manager	
		